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TECHNICAL DATA

VIDACORD[®] TGEN Tying & Bracing Cords

DESCRIPTION

Vidacord[®] TGEN is a high tensile cord constructed of round twisted E-glass yarns impregnated with a B-stage thermosetting epoxy resin system.

APPLICATIONS

Vidacord[®] TGEN is designed specifically for the tying and bracing of electric motor and generator end-windings. After curing, Vidacord[®] TGEN will become rigid, providing mechanical support to the end-windings.

PHYSICAL PROPERTIES

Property	Units	1.60mm	2.40mm	3.20mm
Diameter	mm	1.60 mm ± 0.25 mm	2.40mm ± 0.50mm	3.20mm ± 0.50mm
Uncured tensile strength @ 20°C	Newton's	≥ 450	≥ 2000	≥ 3000
Resin content	%	30 ± 5	30 ± 5	30 ± 5
Composition as supplied	/	Slight tack	Slight tack	Slight tack
Thermal class, IEC 60085	°C	155 (Class F)	155 (Class F)	155 (Class F)
Colour	/	Natural	Natural	Natural
Cure cycle		6 Hours @ 160°C	4 Hours @ 160°C	4 Hours @ 160°C
Shelf life @ 5°C, 50% RH	Months	12	12	12
Shelf life @ 20°C, 50% RH		3	3	3
Availability				
Packaging	/	Cardboard reels	Cardboard reels	Cardboard reels
Standard reel length	Metres	500	500	500

Registered trademark

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