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TECHNICAL DATA

F304 POLYESTER FILM/PAPER

**Composite Adhesive Tape** 



## **DESCRIPTON**

F304 is a composite tape consisting of polyester film and paper with an acrylic adhesive system suitable for use up to 130°C (Class B) temperatures.

Being a composite tape, F304 is thicker than standard polyester tapes proving additional tensile strength as well as improved mechanical and abrasion resistance properties.

## **APPLICATIONS**

- $\rightarrow$  Insulation of solder points
- → Phase insulation in electric motors
- → Outer warp of transformer coils

## PHYSICAL PROPERTIES

| Backing                                 | Polyester Film/Paper     |
|---|--------------------------|
| Total thickness                         | $0.12$ mm $\pm 0.020$ mm |
| Tensile strength - Machine direction    | 3Kgs/cm minimum          |
| Elongation at break – Machine Direction | 40% minimum              |
| Adhesion to steel                       | 400g/cm minimum          |
| Breakdown voltage (IS 2584)             | 5kV minimum              |
| Adhesive system                         | Acrylic                  |
| Temperature rating                      | 130°C (Class B)          |
| Colour                                  | White                    |
| RoHS compliant                          | Yes                      |

Test method IS 7809Part II unless otherwise stated



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